

1 **Abstract of the Disclosure**

2 A box with gusseted corners includes a plurality of walls each
3 connected to and extending generally upright from a base wall
4 thereby forming the box and a plurality of corner gussets each
5 extending between and strengthening adjacent walls. Each corner
6 gusset includes a gusset corner formation (GCF) wall section
7 foldably connected to and extending from one of the walls, the GCF
8 wall section having a first fold extending generally parallel with
9 the foldable connection to the one of the walls, the first fold
10 dividing the GCF wall section into an upper portion and a lower
11 portion, the lower portion extending generally perpendicular from
12 the wall and the upper portion angled towards the wall to form an
13 acute angle therebetween. Finally, the upper portion includes a
14 glue flap section adapted for adhesive connection to the wall such
15 that the upper portion and the lower portion of the GCF wall
16 section cooperate with the wall to form one of the corner gussets.